



**User Manual**

# **IDK-1115R-40XGC2E**

**TFT-LCD 15" XGA (LED  
Backlight)**

**ADVANTECH**

*Enabling an Intelligent Planet*

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# Contents

<b>Chapter 1</b>	<b>Overview.....</b>	<b>1</b>
1.1	General Description .....	2
1.2	Display Characteristics.....	2
1.3	Mechanical Specification.....	2
1.4	Mechanical Dimension .....	3
1.5	Absolute Maximum Ratings .....	4
1.5.1	Absolute Ratings of Environment.....	4
1.5.2	Electrical Absolute Ratings .....	4
1.6	Block Diagram.....	5
	Figure 1.1 TFT LCD module .....	5
<b>Chapter 2</b>	<b>Electrical Characteristics.....</b>	<b>7</b>
2.1	TFT LCD Module.....	8
2.2	Backlight Unit .....	9
<b>Chapter 3</b>	<b>Input Terminal Pin Assignment.....</b>	<b>11</b>
3.1	TFT LCD Module.....	12
	Table 3.1: Symbol Description.....	12
3.2	Backlight Unit (Converter Connector Pin) .....	12
3.3	Color Data Input Assignment .....	13
<b>Chapter 4</b>	<b>Interface Timing .....</b>	<b>15</b>
4.1	Input Signal Timing Specifications .....	16
4.2	Power On/Off Sequence .....	17
<b>Chapter 5</b>	<b>Touch Screen .....</b>	<b>19</b>
5.1	Touch Characteristics .....	20
5.2	Optical Characteristics .....	20
5.3	Environmental Characteristics .....	20
5.4	Mechanical Characteristics .....	20
5.5	Electronic Characteristics.....	20
5.6	General Specification .....	21
<b>Chapter 6</b>	<b>Touch Controller.....</b>	<b>23</b>
6.1	Touch Controller Characteristics.....	24
6.1.1	Specifications.....	24
6.1.2	Environmental Features.....	25
6.2	Pin Assignment and Description .....	25
6.2.1	Connector and LED Location.....	25
6.2.2	Combo Interface Connector, JP1, Pins and Signal Descriptions .....	25
	Figure 6.1 Board mounted header.....	26
6.2.3	Touch Screen Connector, JP2, Pins and Signal Descriptions .....	26
6.3	Physical Dimension.....	26
A.1	Test Conditions .....	28
A.2	Optical Specifications.....	28

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B.1	Handling Precautions.....	32
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# Chapter 1

Overview

## 1.1 General Description

IDK-1115R-K2XGA1E is a Color Active Matrix Liquid Crystal Display composed of a TFT-LCD panel, a driver circuit, and backlight system. The screen format is intended to support the XGA (1024(H) x 768(V)) screen and 16.2M/262k colors (RGB). All input signals are LVDS interface compatible. Driver board of backlight is included.

## 1.2 Display Characteristics

The following items are characteristics summary on the table under 25°C condition.

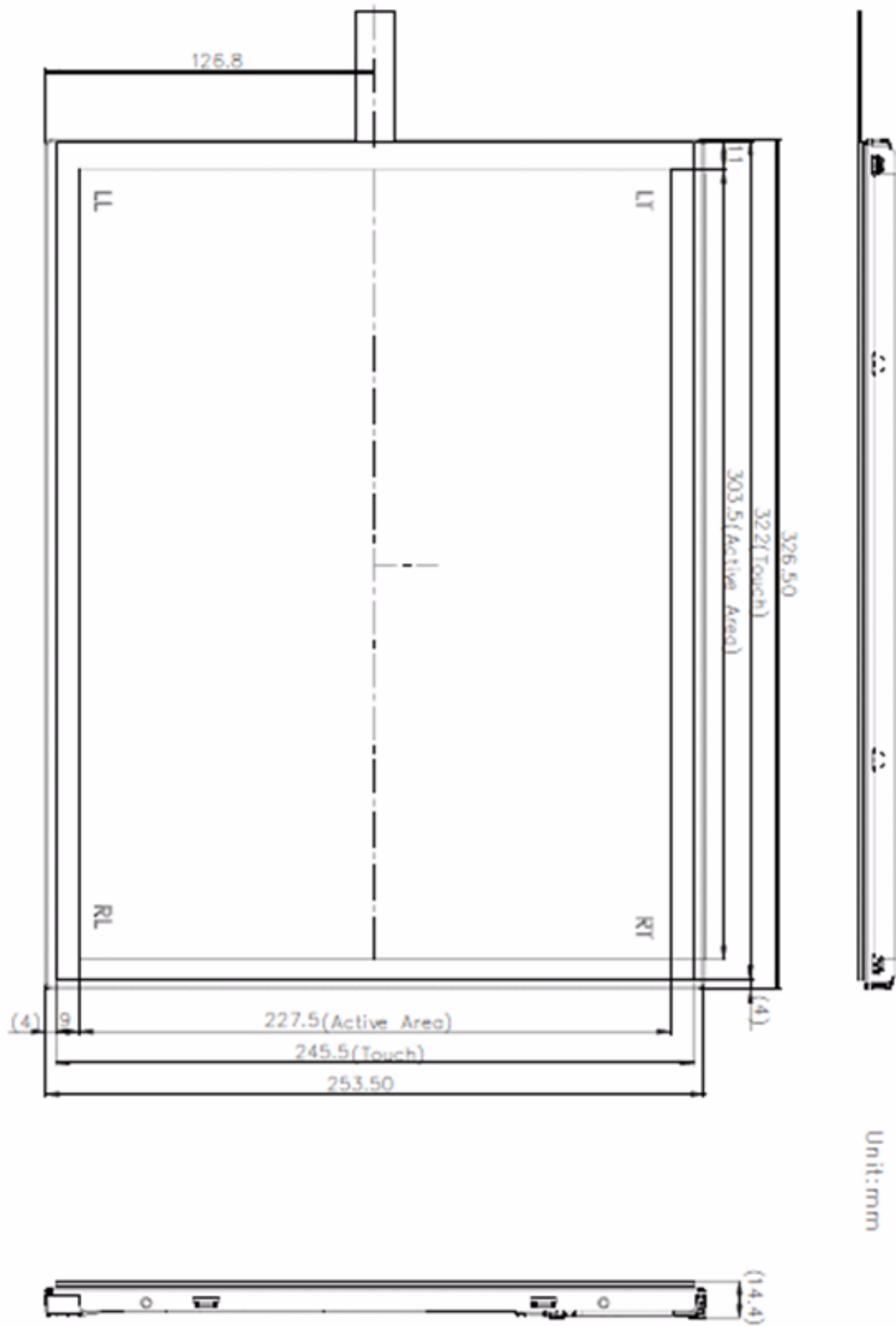
Items	Specifications	Unit	Note
Active Area	303.5(H) x 227.5(V) (15.0" diagonal)	mm	(1)
Bezel Opening Area	326(H) x 253.5(V)mm	mm	
Driver Element	a-Si TFT active matrix	-	-
Pixel Number	1024 x R.G.B x 768	pixel	-
Pixel Pitch	0.297(H) x 0.297(W)	mm	-
Pixel Arrangement	R.G.B. Vertical Stripe	-	-
Display Colors	16,194,277 / 262,144	color	-
Display Mode	Normally White	-	-
Surface Treatment	Hard Coating (3H), Anti-Glare ( Haze 25)	-	-
Module Power Consumption	10.8 (Black pattern)	W	Typical

## 1.3 Mechanical Specification

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	326	326.5	327	mm	
	Vertical(V)	253	253.5	254	mm	
	Depth(D)	-	14.4	-	mm	
Weight			1335	-	g	-



## 1.4 Mechanical Dimension



## 1.5 Absolute Maximum Ratings

### 1.5.1 Absolute Ratings of Environment

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Operating Ambient Temperature	T <sub>OP</sub>	-20	+70	°C	
Storage Temperature	H <sub>ST</sub>	-40	+80	°C	(4)

**Note:** (1) Temperature and relative humidity range is shown in the figure below  
(2) 90%RH Max. (Ta ≤40°C)  
(3) Wet-bulb temperature should be 39° C Max. (Ta > 40°C).  
(4) Humidity 8%~90%  
(5) No condensation.

### 1.5.2 Electrical Absolute Ratings

#### 1.5.2.1 TFT LCD Module

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCC	-0.3	4	V	(1)

#### 1.5.2.2 Backlight Unit

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Converter Voltage	V <sub>i</sub>	-0.3	18	V	(1),(2)
Enable Voltage	EN	-	5.5	V	
Backlight Adjust	ADJ	-	5.5	V	

**Note:** (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.  
(2) Specified values are for lamp (Refer to 3.2 for further information).

## 1.6 Block Diagram

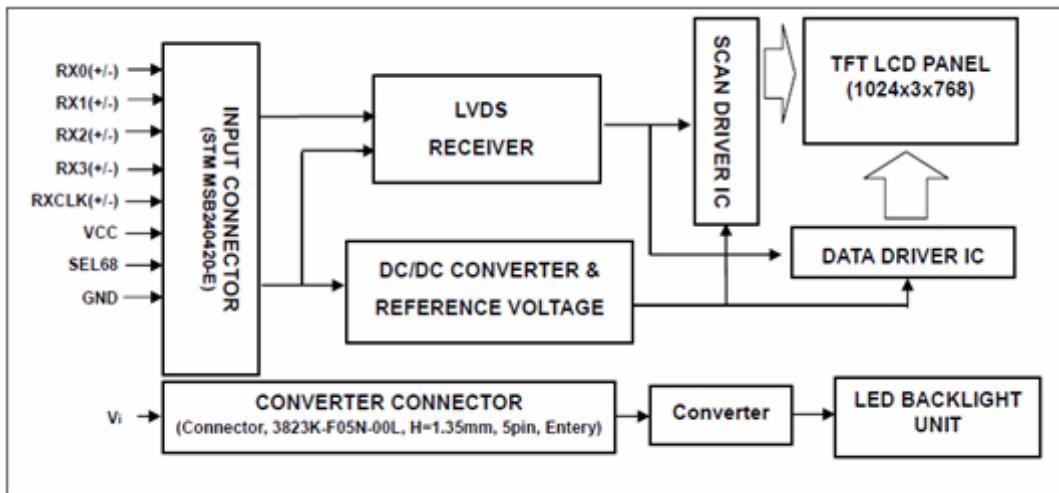


Figure 1.1 TFT LCD module



# Chapter 2

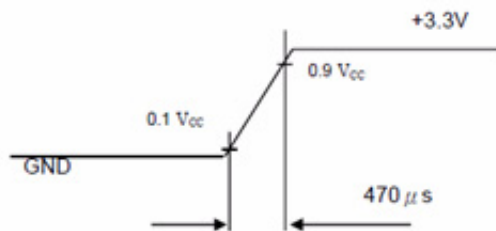
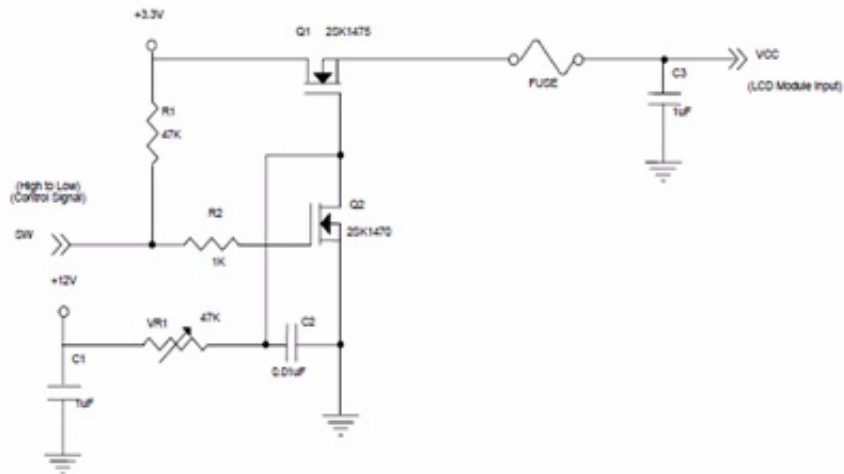
Electrical  
Characteristics

## 2.1 TFT LCD Module

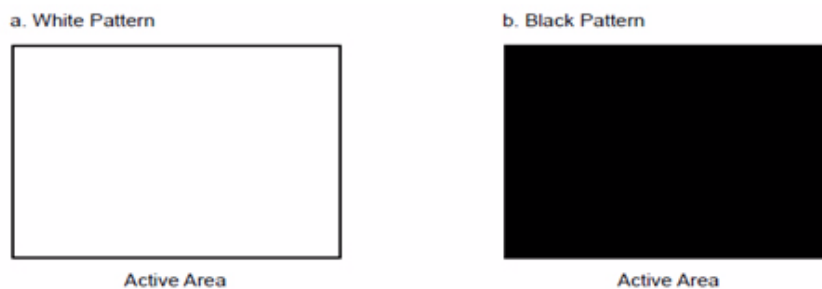
Parameter	Symbol	Value			Unit	Note	
		Min.	Typ.	Max.			
Power Supply Voltage	$V_{CC}$	3.0	3.3	3.6	V	-	
Ripple Voltage	$V_{RP}$	-	-	100	mVp-p	-	
Rush Current	$I_{RUSH}$	-	-	2.0	A	(2)	
Power Supply Current	White	1c	410	510	mA	(3)a	
	Black	c	590	690	mA	(3)b	
Differential Input Voltage for LVDS Receiver	"H" Level	$V_{IH}$	-	-	100	mV	-
	"L" Level	$V_{IL}$	-100	-	-	mV	-
Terminating Resistor	$R_T$		100	-	Ohm	-	

**Note1:** The module should be always operated within above ranges

**Note2:** Measurement Conditions:



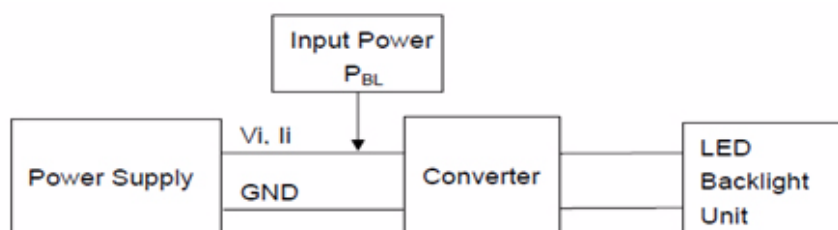
**Note 3:** The specified power supply current is under the conditions at  $V_{DD} = 3.3\text{ V}$ ,  $T_a = 25 \pm 2^\circ\text{C}$ , DC Current and  $f_v = 60\text{ Hz}$ , whereas a power dissipation check pattern below is displayed



## 2.2 Backlight Unit

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Converter Power Supply Voltage	$V_i$	10.8	12.0	13.2	V	
Converter Power Supply Current	$I_i$	-	0.73	0.83	A	@ $V_i = 12V$
Backlight Power Consumption	$P_{PBL}$	-	8.76	-	W	@ $V_i = 12V$
EN Control Level	Backlight on	-	2.0	3.3	5.0	V
	Backlight off	-	0	-	0.8	V
PWM Control Level	PWM High Level	-	2.0	3.3	5.0	V
	PWM Low Level	-	0	-	0.15	V
PWM Control Duty Ratio	-	1	-	100	%	@200Hz
PWM Control Frequency	$f_{PWM}$	190	200	20k	Hz	(2)
LED Life Time	$L_L$	50,000	-	-	Hrs	(3)

**Note1:** LED current is measured by utilizing a high frequency current meter as shown below



**Note2:** At 20k Hz PWM control frequency, duty ratio range is restricted from 20% to 100%

**Note3:** The lifetime of an LED is defined as the time when it continues to operate under the conditions at  $T_a = 25 \pm 2^\circ C$  and Duty 100% until the brightness becomes  $\leq 50\%$  of its original value. Operating an LED under a high temperature environment will reduce its life time and lead to color shift.





# Chapter 3

## Input Terminal Pin Assignment

## 3.1 TFT LCD Module

**Table 3.1: Symbol Description**

Pin No.	Symbol	Description	Polarity	Note
1	VCC	Power Supply, 3.3V(typical)		
2	VCC	Power Supply, 3.3V(typical)		
3	GND	Ground		
4	NC	No Connection		
5	RX0-	LVDS Differential Data Input	Negative	
6	RX0+	LVDS Differential Data Input	Positive	
7	GND	Ground		
8	RX1-	LVDS Differential Data Input	Negative	
9	RX1+	LVDS Differential Data Input	Positive	
10	GND	Ground		
11	RX2-	LVDS Differential Data Input	Negative	
12	RX2+	LVDS Differential Data Input	Positive	
13	GND	Ground		
14	RXCLK-	LVDS Differential Data Input	Negative	
15	RXCLK+	LVDS Differential Data Input	Positive	
16	GND	Ground		
17	RX3-	LVDS Differential Data Input	Negative	
18	RX3+	LVDS Differential Data Input	Positive	
19	GND	Ground		
20	SEL68	LVDS 6/8 bit select function control, High: 6bit Input Mode Low or NC: 8bit Input Mode		Note (3)

**Note1** Connector Part No.: STM MSB240420G, Enter 3804K-F20N-10L or equivalent.

**Note2** User's connector Part No.: STM P240420, Enter H204K-D20N-02B or equivalent.

**Note3** "Low" stands for 0V. "High" stands for 3.3V. "NC" stands for "No Connection".

## 3.2 Backlight Unit (Converter Connector Pin)

Pin	Symbol	Description	Remark
1	$V_i$	Converter input voltage	12V
2	$V_{GND}$	Converter ground	Ground
3	EN	Enable pin	3.3V
4	ADJ	Backlight Adjust	PWM Dimming (Hi: 3.3VDC, Lo: 0VDC)
5	NC	Not Connect	

**Note1** Connector Part No.: 3808K-F05N-03L (Enter) or equivalent.

**Note2** User's connector Part No.: H208K-P05N-02B (Enter) or equivalent

### 3.3 Color Data Input Assignment

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	R7	R6	G5	G4	G3	G2	G1	G0	R7	R6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	
	Cyan	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	
	Magenta	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	
		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(1)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(2)	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	:	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(252)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(252)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red(252)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0		
	Green(2)	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	:	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0		
	Green(252)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
	Green(252)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
	Green(252)	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0			
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Blue(2)	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	:	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1		
	Blue(252)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0		
	Blue(252)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1		
	Blue(252)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1			

**Note** 0: Low Level Voltage, 1: High Level Voltage



# Chapter 4

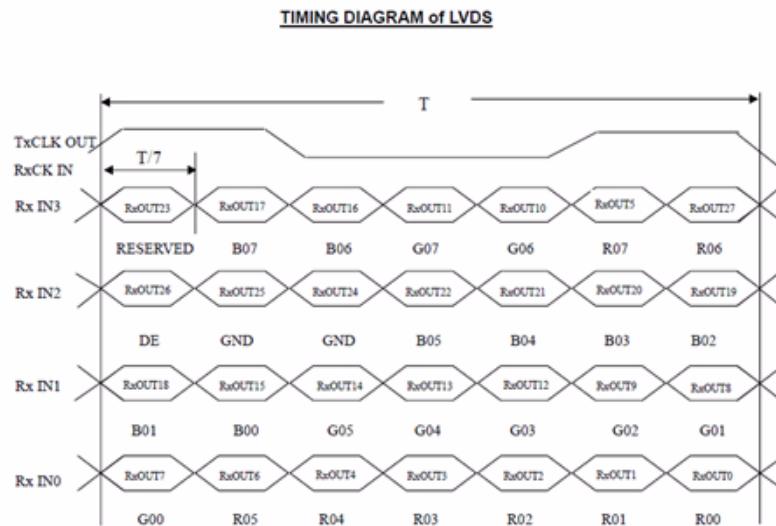
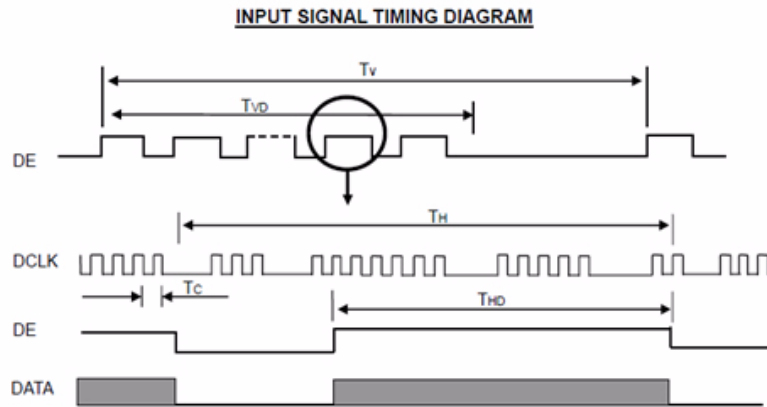
## Interface Timing

## 4.1 Input Signal Timing Specifications

The input signal timing specifications are shown as the following table and timing diagram:

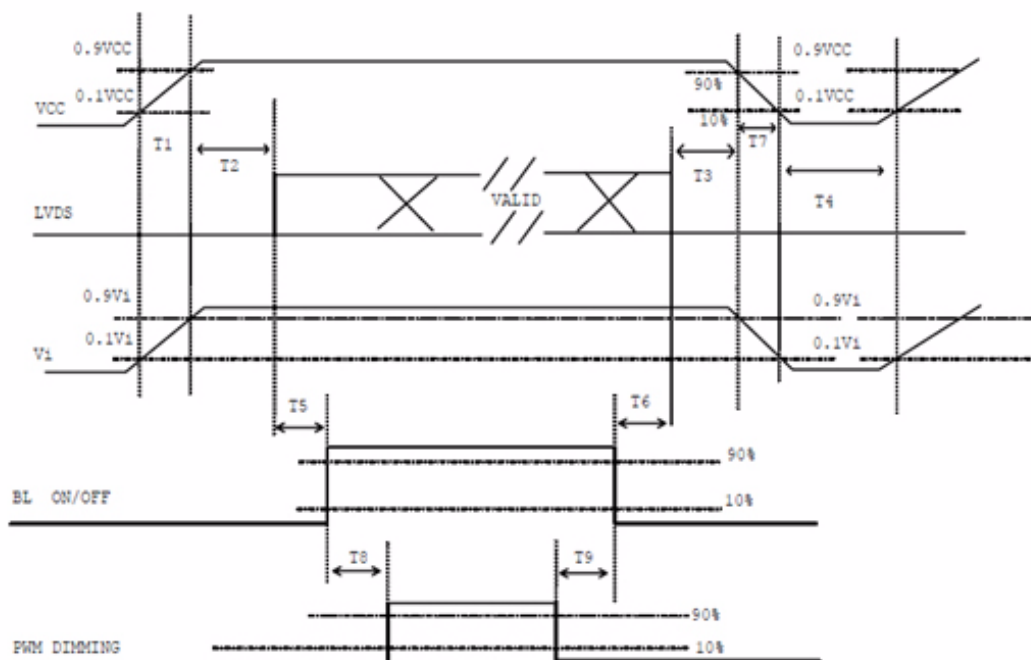
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Pixel Clock	$1/T_C$	-	65	80	MHz	-
DE	Vertical Total Time	$T_V$	780	806	1200	$T_H$	-
	Vertical Address Time	$T_{VD}$	768	768	768	$T_H$	-
	Horizontal Total Time	$T_H$	1140	1344	1600	$T_C$	-
	Horizontal Address Time	$T_{HD}$	1024	1024	1024	$T_C$	-

**Note** Because this module is operated by DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module will operate abnormally.



## 4.2 Power On/Off Sequence

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as in the diagram below.



**Power ON/OFF sequence**

- Note 1** Please avoid floating state of interface signal at invalid period
- Note 2** When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.
- Note 3** The Backlight converter power must be turned on after the power supply for the logic and the interface signal to be valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal to be invalid.

Parameter	Value			Unites
	Min.	Typ.	Max.	
T1	0.5	-	10	ms
T2	0	-	50	ms
T3	0	-	50	ms
T4	500	-	-	ms
T5	200	-	-	ms
T6	200	-	-	ms
T7	5	-	300	ms
T8	10	-	-	ms
T9	10	-	-	ms





# Chapter 5

Touch Screen

## 5.1 Touch Characteristics

5-wire analog resistance type touch panels are used with flat displays like LCDs. Once touched by stylus or finger, the circuit sends coordinate points to the PC from voltage contact points.

## 5.2 Optical Characteristics

Item	Specification	Remarks
1 TRANSPARENCY	80% ±3%	BYK-Gardner
2 HAZE	8.0% ±3%	BYK-Gardner

## 5.3 Environmental Characteristics

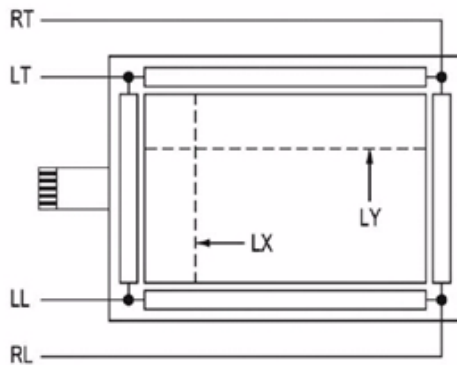
Item	Specification	Remarks
1 Operation temperature	-20°C ~ 70°C	Note: All terms under 1 atmosphere
2 Storage temperature	-40°C ~ 80°C	
3 Operation Humidity	20% ~ 80%RH	
4 Storage temperature	20% ~ 90%RH	

## 5.4 Mechanical Characteristics

Item	Specification	Remarks
1 Hardness of surface	Pencil hardness 3H.	JIS K-5600-5-4 150gf, 45 degree
2 FPC peeling strength	1) 5N (5N Min.) 2) 19.6N (19.6N Min.)	1) Peeling upward by 90° 2) Peeling downward by 90°
3 Operation force	Pen 0.05N~1.96N (5~200gf) Finger	Dot-Spacer Within "guaranteed active area", but not on the age and Dot-Spacer.

## 5.5 Electronic Characteristics

Item	Specification	Remarks
1 Rated Voltage	DC 7V max.	
2 Resistance	X axis: 200Ω ~ 500Ω (Figure as below) Y axis: 200Ω ~ 800Ω (Figure as below)	FPC connector
3 Linearity	X ≤1.5% (Figure as below) Y ≤2.0% (Figure as below)	Reference: 250gf
4 Chattering	≤20ms	
5 Insulation Resistance	≥ 20MΩ min (DC 25V)	



## 5.6 General Specification

	Item	Specification
1	Frame size	322.00±0.30 X 245.50±0.30 mm
2	View Area	309.00±0.30 X 233.50±0.20 mm
3	Active Area	303.00±0.30 X 227.50±0.20 mm
4	Total Thickness	2.20±0.20 mm
5	Tail length	205.00±6.00 mm



# Chapter 6

Touch Controller

Advantech ETM-RES04C Touch Control Board, the ultimate combo board. This touch panel controller provides the optimistic performance of your analog resistive touch panels for 5 wire models. It communicates with your PC system directly through USB and RS-232 connectors. You can see how superior the design is in sensitivity, accuracy and friendly operation. The touch panel driver emulates mouse left and right button function and supports the following OS.



## 6.1 Touch Controller Characteristics

### 6.1.1 Specifications

#### Electrical Features

- +5 Vdc/ 100 mA typical, 50mV peak to peak maximum ripple and noise.
- Bi-directional RS-232 serial communication and USB 1.1 full speed
- Report rate of RS-232 is 180 points/sec (max.). And, USB is 200 points/sec (max.)
- Unaffected by environmental EMI
- Panel resistance of 5-wire resistive model is from 50 to 200 ohm (Pin to pin on same layer)
- Touch resistance under 3K ohm

#### Serial Interface

- EIA 232E (Serial RS-232)
- No parity, 8 data bits, 1 stop bit, 9600 baud (N, 8, 1, 9600)
- Supports Windows 2000/ Vista/ XP/ 7, Windows CE 5.0/ 6.0/ 7.0, Windows NT4, Linux, DOS, QNX

#### USB Interface

- Conforms to USB Revision 1.1 full speed.
- If the USB is connected to the controller, the controller will communicate over the USB, and will not communicate over the serial port.
- Supports Windows 2000/ Vista/ XP/ 7, Windows CE 5.0/ 6.0/ 7.0, Linux, QNX

#### Touch Resolution

- 2,048 x 2,048 resolution

#### Response Time

- Max. 20 ms

## 6.1.2 Environmental Features

### Reliability

- MTBF is 200,000 hours

### Temperature Ranges

- Operating : -25°C ~ 85°C
- Storage: -25°C ~ 85°C

### Relative Humidity

- 95% at 60°C, RH Non-condensing

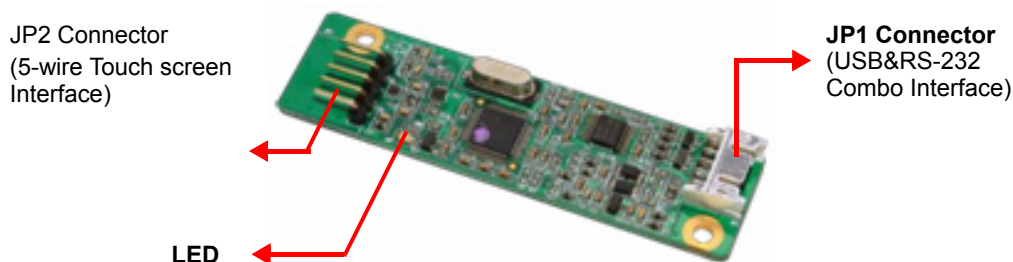
### Acquired RoHS certificate

### Regulatory FCC-B, CE approvals

Dimension: 75 mm x 20 mm x 10 mm

## 6.2 Pin Assignment and Description

### 6.2.1 Connector and LED Location



### 6.2.2 Combo Interface Connector, JP1, Pins and Signal Descriptions

The combo interface connector, USB and RS-232, is a box 2.0mm 10-pins 90 degree, male type with lock connector, intended to be used with single wired pins in 5+5 pin header. The pins are numbered as in the table below.

USB Pin#	Signal Name	Signal Function	RS-232 Pin#	Signal Name	Signal Function
1	G	Ground	1	G	Ground
2	V	USB Power	2	V	Power
3	G	Ground	3	G	Ground
4	D+	USB D+	4	TxD	Serial Port
5	D-	USB D-	5	RxD	Serial Port

Signal Name	DB-9 pin #	RS-232 pin #	Sourced by	Signal Description
RxD	2	5	ctrl	serial data from controller to host
TxD	3	4	host	serial data from host to controller

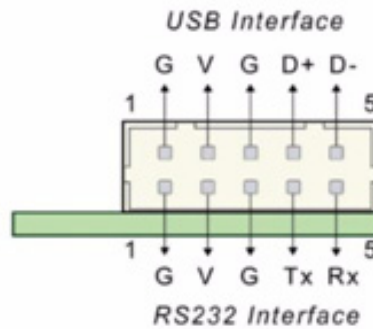
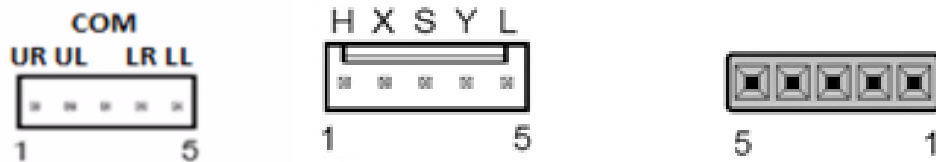


Figure 6.1 Board mounted header

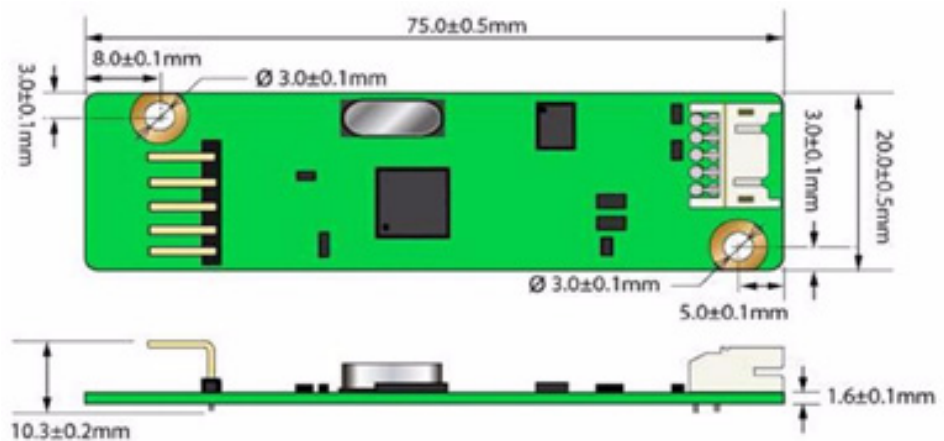
### 6.2.3 Touch Screen Connector, JP2, Pins and Signal Descriptions

The Touch Screen connector, JP2, is a single row by 2.54mm 5-pins 90 degree, male type connector. The pins are numbered as in the table below.

JP2 Pin #	Signal Name	Signal Description
1	H / UR	Drive signal attached to the touchscreen substrate upper right corner when viewed from a user's perspective.
2	Y / UL	Drive signal attached to the substrate upper left corner.
3	COM	-
4	X / LR	Drive signal attached to the substrate lower right corner.
5	L / LL	Drive signal attached to the substrate lower left corner.



### 6.3 Physical Dimension





# Appendix **A**

## Optical Characteristics

## A.1 Test Conditions

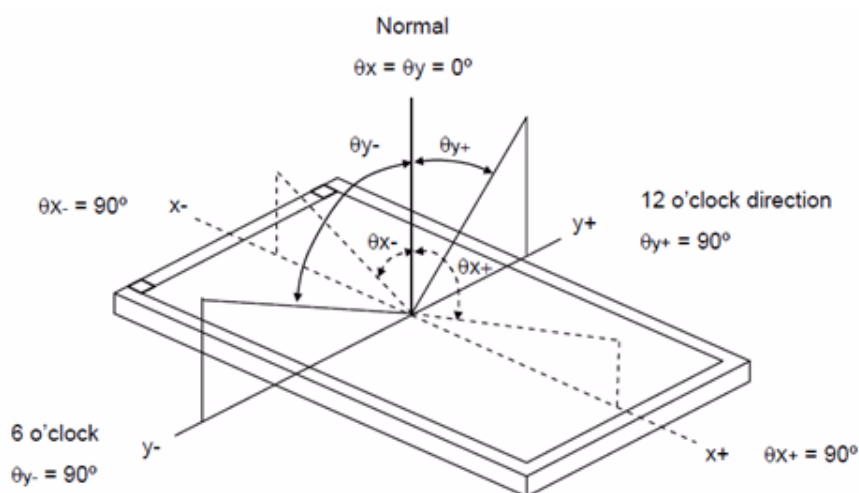
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V <sub>CC</sub>	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Converter Voltage	V <sub>i</sub>	12	V
Converter Duty		100%	

## A.2 Optical Specifications

The relative measurement methods of optical characteristics are shown below. The following items should be measured under the test conditions and stable environment shown in Note 5.

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit	Note	
Color Chromaticity	Red	R <sub>x</sub>	θ <sub>X</sub> = 0°, θ <sub>Y</sub> = 0° CS-1000T	Typ - 0.05	0.604	Typ+ - 0.05	(1), (5)	
		R <sub>y</sub>			0.356			
	Green	G <sub>x</sub>			0.338			
		G <sub>y</sub>			0.590			
	Blue	B <sub>x</sub>			0.148			
		B <sub>y</sub>			0.098			
	Green	W <sub>x</sub>			0.313			
		W <sub>y</sub>			0.329			
	Center Luminance of White	L <sub>C</sub>		300	400		cd/m <sup>2</sup>	(4),(5)
	Contrast Ratio	CR		450	700		-	(2),(5)
Response Time		θ <sub>X</sub> = 0°, θ <sub>Y</sub> = 0°		T <sub>R</sub>	8	13	ms	(3)
				T <sub>F</sub>	17	22		
White Variation	δW	θ <sub>X</sub> = 0°, θ <sub>Y</sub> = 0°	-	1.25	1.4	-	(5),(6)	
Viewing Angle	Horizontal	θ <sub>X+</sub>	CR ≥ 10 USB2000	70	80	-	Deg.	(1),(5)
		θ <sub>X-</sub>		70	80	-		
	Vertical	θ <sub>Y+</sub>		60	70	-		
		θ <sub>Y-</sub>		60	70	-		

**Note 1** Definition of Viewing Angle ( $\theta_x$ ,  $\theta_y$ )



**Note 2** Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

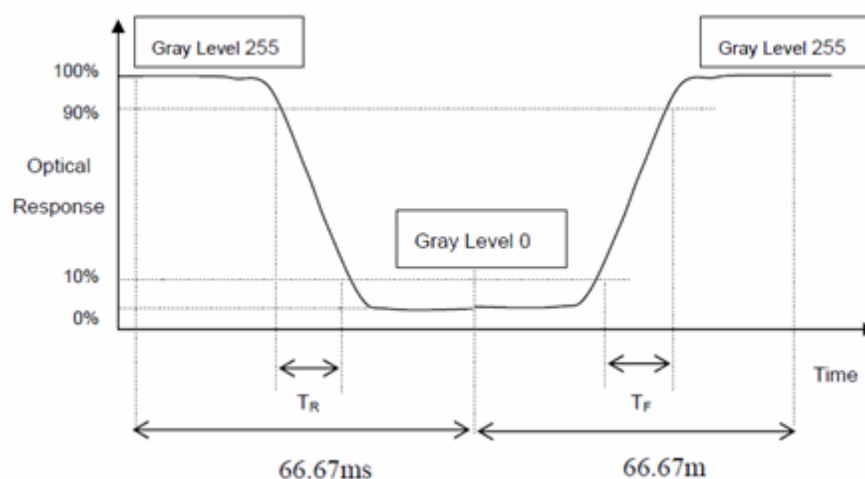
L255: Luminance of gray level 255

L0: Luminance of gray level 0

$$\text{CR} = \text{CR} (5)$$

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note 6.

**Note 3** Definition of Response Time ( $T_R$ ,  $T_F$ ):



**Note 4** Definition of Luminance of White (LC):

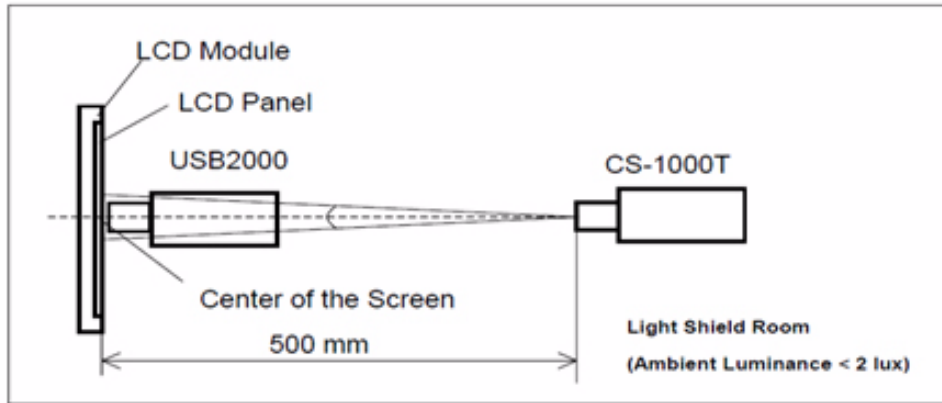
Measure the luminance of gray level 255 at center point

$$\text{LC} = L (5)$$

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

**Note 5** Measurement Setup:

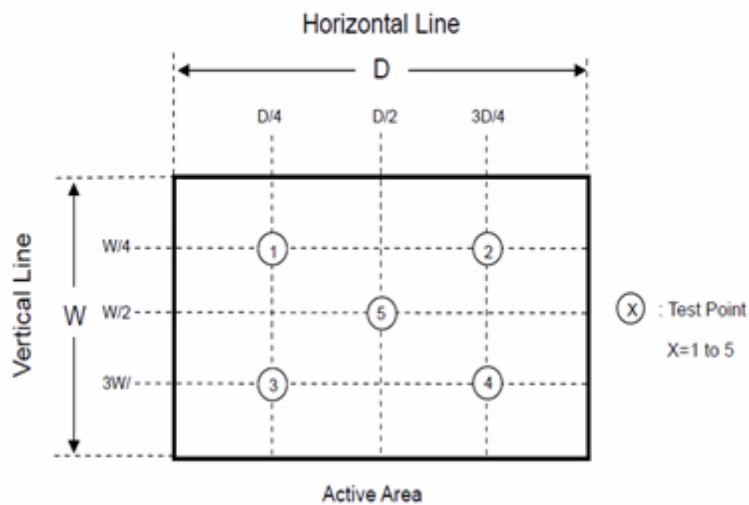
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



**Note 6** Definition of White Variation ( $\delta W$ ):

Measure the luminance of gray level 255 at 5 points

$$\delta W = \frac{\text{Maximum [L (1), L (2), L (3), L (4), L (5)]}}{\text{Minimum [L (1), L (2), L (3), L (4), L (5)]}}$$



# Appendix **B**

## Handling Precautions

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## B.1 Handling Precautions

The optical characteristics are measured under stable conditions at 25°C (Room Temperature)

1. Since front polarizer is easily damaged, pay attention not to scratch it.
2. Be sure to turn off power supply when inserting or disconnecting from input connector.
3. Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
4. When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
5. Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
6. Since CMOS LSI is used in this module, take care of static electricity and insure people are earthed when handling.
7. Do not open or modify the Module Assembly.
8. Do not press the reflector sheet at the back of the module to any directions.
9. In case if a Module has to be put back into the packing container slot after once it was taken out from the container, please press at the far end of the LED light bar reflector edge softly. Otherwise the TFT Module may be damaged.
10. At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
11. After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
12. Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.

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