



### Key functions during operation

To redo or exit without changing the setting: **Esc**

To select a setting item: **←**

To confirm the setting: **OK**

### Creating an equipment management label

- Press **Menu**.
- When "Overwrite text?" appears, press **OK**.
- Enter text for "Products name" shown with **A** in the sample below.
- Press **Enter** to go to the next line, and enter text.

**Display**      **Label**

Automatically entered.      Text in **A** is for this cell.

Admin no.	Products name	Note PC
Date	Admin no.	01001
Department	Date	2012/7/17
Note PC	Department	Market communication

**MEMO**  
To create a label other than an equipment management label, press **Enter** or **Esc**.

### Setting special print

**Print copies**  
When "Until stopped" is selected, labels are printed continuously until any key is pressed.

**Mirror print**  
On      Off

**Print density**  
Adjustable in seven levels. Usually use "0".

**Auto cut**  
When "Off" is selected, the label is not automatically cut. When cutting the tape, cut it with the "Feed and cut" function. "Feeding the tape"

- Press **Enter**.
- Select a function with **←** and press **OK**.
- Select an option with **←** and press **OK**.  
When "Print copies" - "Set number" is selected, enter the number of copies and press **OK**.
- Select "Start print?" with **←** and press **OK**.  
Printing starts.

### Switching upper case or lower case

- Press **AA**.

To capitalize characters partially, press and hold **AA**, and enter characters.

The indicator shows which case you are using.

### Adding an accent mark

When entering "E" for example **École**

- Press **AA** + **E**.
- Press **AAA**.  
A list of characters appears.
- Select a character with **←** and press **OK**.

**MEMO**  
For available accented characters, see "Symbol List" on the separate sheet.

### Initializing the settings

Initialize the settings if LW-700 does not operate normally such as the display is interrupted.

**Attention**  
This function initializes the settings. Take extreme care before initializing it. All the created text will be lost and the settings you made will be reset.

- If the power is on, press **Power** to turn it off.
- Press and hold **Esc** + **OK** and press **Power**.
- When a message appears, press **OK**.  
The settings will be initialized.

**MEMO**  
To cancel initialization, press a key other than **OK**.

### When a message appears

This section explains the remedies when the following messages appear on the display.

Check battery	The batteries run out. Turn off the power and replace all batteries with new ones.
Change alkaline	For how to replace batteries, see the following: "Using batteries (commercially available)"
Change Ni-MH!	
Cover open!	Top cover is open. Close the cover, and turn on the power again.
Powering off.	
Insert tape	Check if the tape cartridge is loaded or correctly set. For how to install a tape cartridge, see the following: "Installing a tape cartridge"
Check tape cartridge	The loaded tape is not supported. Insert a correct cartridge.
Insert 24" tape!	Printing is available only for 24 mm tape. Use a 24 mm tape.
Load wider tape!	Unable to print on the loaded tape. Change to wider tape.
Too many lines.	Delete some lines because they exceed the specified value.
Printing length too long!	Shorten the text. Unable to print because the text length exceeds 16 m.
Text is too long	Text overflows for the specified length. Shorten the text or press <b>Esc</b> for printing label in text length.
Continue?	
No more sequence No.!	Only one serial number sequence can be set at a time.
No more barcode!	Only one barcode can be created at a time.
QR CODE too big!	Perform either of the following: Use a wider tape. Reduce the text or cell size. Lower "ECC Level".
Overheated!	The printhead is overheated. Turn off the power and remove the tape cartridge, then leave the product until it cools down.
Motor error!	The motor is abnormal. The power is automatically turned off. Turn the power back on. If the error persists, contact your local Epson customer support centre.

### Creating a label for cables

**Wrap:V**      **Wrap:H**      **Flag:V**      **Flag:H**

USB A001      USB A001      USB A001      USB A001

- Press **Menu**.
- Select a function with **←** and press **OK**.
- Select the length and press **OK**.
- Enter characters and/or symbols.
- Press **OK**.

**MEMO**  
When creating a "Wrap:H" label, use 24mm tape.  
To create a label other than a label for cables:  
1. Press **Menu**.  
2. Select "Exit" and press **OK**.

### Creating a tab and multi label

**Tab:V**      **Tab:H**

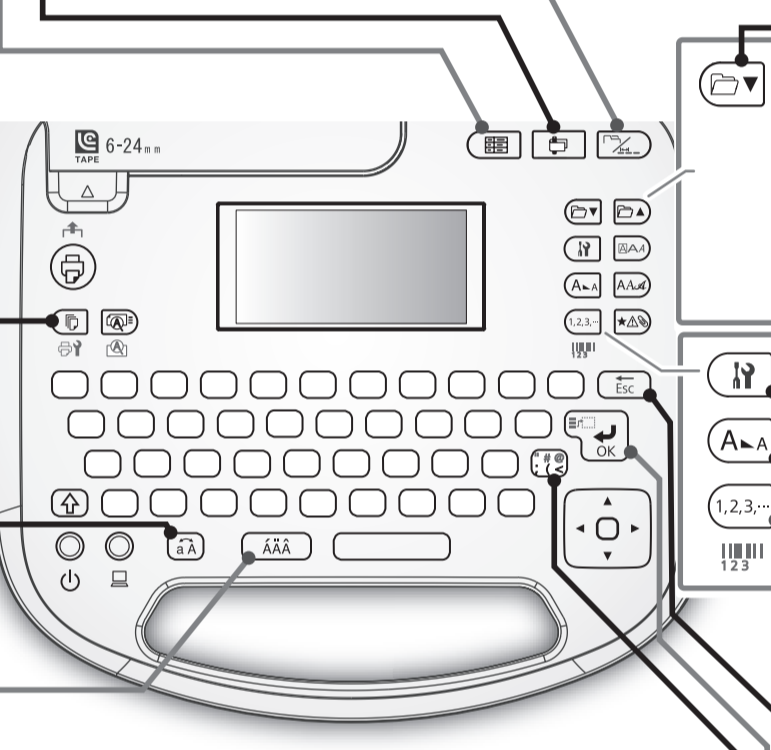
TV      DVD      Blu-ray

**Panel**  
Creates labels with the same width when the length is specified in "Length".

When "Auto" is selected in "Length", the margins of the label become the same.

- Press **Menu**.
- Select a function with **←** and press **OK**.
- Select the length and press **OK**.
- Enter characters and/or symbols.  
When "Panel" is selected, press **OK** then enter text for the next label.
- Press **OK**.

**MEMO**  
6 mm tape cannot be used for this function.  
To create a label other than a tab or multi label:  
1. Press **Menu**.  
2. Select "Exit" and press **OK**.



### Adding a punctuation mark

Press **123** (or **AA** + **123**) for the next mark.

\*The location of the punctuation key and symbols printed on it will vary depending on the region of purchase.

### Enter key

#### Adding a line

- Press **Enter**.

To break a line, place the cursor where you want to break the line, then press **Enter**.

The second line

**MEMO**  
If "Too many lines." appears, reduce the number of lines.

### Adding a New Block

By dividing text into blocks, you can change the style and the number of lines block-by-block.

**Display**      **Label**

Block1      Office      Room 1 #101  
Extension      Room 2 #102  
Room 1 #101      Room 3 #103  
Block2      Room 2 #102

- Press **Enter** + **OK**.

A new block is started from the character next to the cursor.

### Cleaning

**CAUTION**  
Before you start cleaning, turn off the power and unplug the AC adapter.

#### Exterior

Wipe the dirt off with a soft cloth. If it is very dirty, use a cloth wrung out of water.

**CAUTION**  
Never use chemicals or solvents such as benzene, thinner, or alcohol, or use a chemical duster.

#### Printhead

Clean the printhead with a cotton swab.

### Creating a label or editing a created label

The text you have entered before turning LW-700 off is stored unless deleting it or initializing the settings. So, when LW-700 is turned on, the display shows the text you entered before LW-700 was previously turned off.

**When text appears:**  
- Overwrite the displayed text. (The overwritten text is deleted.)  
- Press **Enter** or **Esc** and select a label number in which there is no text, then enter text.

**When no text appears:**  
Enter text there.  
**To create the next label continuously:**  
Press **Enter** or **Esc** and select a label number to use, then enter text.

**MEMO**  
The label number is between 00 and 99. Up to 100 labels can be created at a time.

### Decorating your label (Edit menu)

You can decorate your label by setting the following.

**Length** > Auto, 3.0cm to 40.0cm  
Sets the length of the label.  
When "Auto" is selected, the label length is adjusted to the current text.  
Select the layout of the text from "Left", "Center", "Justify", and "Right" after setting the length of the label.

**Frame & Table** **Symbol List** on the separate sheet  
Decorates the text with a frame or inserts a table.

**Margins** > Minimum, Short, Middle, Long, Tape width /3, Tape width  
Sets the left and right margins.

**Layout** > Left, Center, Justify, Right  
Adjusts the layout when multiple lines are used.

**Style** > Outline, Normal, Shadow, S+O  
Applies a character style to text.

**Char. spacing** > None, Narrow, Normal, Wide  
Sets the inter-character spacing.

**Border & Line** > Strikeout, Underline, None, Border, Round brdr, Shading, Brdr mesh, Round mesh  
Applies border, underline, shade etc. to text.

**Char. Width** > Smaller, Small, Narrow, Normal, Wide  
This allows you to change the width or height of characters.

**Background** > None, 1 Wave, 2 Diamond, 3 Flower, 4 Cards, 5 Arabesq., 6 Mesh, 7 Dotted  
Sets the background pattern.

**Bold & Italic** > Italic, Normal, Bold, B+I  
Changes the text in bold or italics.

**Vertical** > Off, On  
The orientation of the label can be changed to vertical.  
**When entering two-digit numbers**  
Set "Vertical" to "On" in advance.  
1. Press **123**.  
2. Select "Doublefigure" with **←** and press **OK**.  
3. Enter numbers and press **OK**.

**Font size** > Equal, 1 Line, 2 Lines, 3 Lines, 4 Lines, 5-8 Lines  
You can change the font size of text or a block line by line. Among the preset setting items, select one with the same number of lines as that of the text or block you want to change.  
To restore the previous settings, select "Equal".

**Font** > SansS., SansS.HG, SansS.ST, Gothic, B.Gothic, Roman, US Roman, CL Roman, Mincho, Gyosho, Reisho, BR, CB, ScriptPL  
Changes the font type of text.

**Procedure for setting**

- Place the cursor.  
Place the cursor on the left of the characters to which you want to apply a function.  
If you apply the function to a specific line or block, confirm that the cursor is in the line or block.
- Press **AAA**.  
Example: to apply "Bold & Italic"
- Select "Bold & Italic" with **←** and press **OK**.
- Select "B+I" with **←** and press **OK**.

When "character" is selected, the function is applied to all characters on the right of the cursor.

**MEMO**  
When "Length", "Margins", or "Background" is selected from Edit menu, the settings are applied to the whole label.

### Adding a symbol

- Press **AAA**.
- Select a category with **←** and press **OK**.
- Select a symbol with **←** and press **OK**.

**MEMO**  
For available symbols, see "Symbol List" on the separate sheet.

### Changing the font size

- Press **AAA**.  
Press **AAA** repeatedly until an appropriate font size appears.

### Creating labels with serial numbers

- Press **123**.
- Enter a number (0-9 or 00-99) or alphabet (A-Z or a-z) and press **OK**.
- Select a repetition number with **←** and press **OK**.

If the repetition number is two or more, the same label is printed for the number of times, then the number/alphabet increases.

If a one-digit number such as "2" is entered in Step 2, the following is displayed.

Seq. two-digits  
On  
Off

On: becomes "10" after "9" and goes up to "99".  
A-9 → A-10 A-11 ...

Off: goes back to "0" after "9".  
A-9 → A-0 A-1 ...

### Adding a barcode

Supported barcode types:  
EAN-8, EAN-13, CODE128, CODE39, QR CODE, ITF, CODABAR, UPCA, UPCA-E

- Press **Enter** + **123**.
- Select an item with **←** and press **OK**.  
Move on to the next options until the setting is complete.
- When [ ] appears on the display, enter the barcode number.

**MEMO**  
Only one barcode can be inserted into a label.

### Delete key

#### Deleting characters

- Press **Esc**.  
A character is deleted backward.

#### Deleting lines

- Press **Esc** at the line number.

#### Deleting all text

**Attention**  
This operation deletes all the text for the current label. The deleted text cannot be restored.

- Press **Enter** + **Esc**.
- When "Delete all text?" appears, press **OK**.

**MEMO**  
To exit without deleting any text, press **Esc**.

### Changing the font

- Press **AAA**.  
The font used for the entire text will change. The fonts appear in the following order.  
SansS. → SansS.HG → SansS.ST → Gothic → B.Gothic → Roman → US Roman → CL Roman → Mincho → Gyosho → Reisho → BR → CB → Script PL → Back to SansS.

**MEMO**  
To change the setting by line or character, use **AAA**.

### Preference menu

You can adjust LW-700 for more comfortable use by setting the following.

**Contrast**  
You can adjust the difference between light and dark on the display.

**Backlight**  
Turns the backlight of the display on/off.

**Battery type**  
If you use Nickel-hydrate batteries, select "Ni-MH".  
"Alkaline" is selected by default.

**Language**  
You can select the language shown on the display from the following:  
English, Español, Italiano, Português-EU, Français, Nederlands, Deutsch, Svenska, Suomi, Norsk, Dansk, Português-BR

**inch:cm**  
The unit of length used to indicate the label size can be switched between inch and cm.

**Procedure for setting**

- Press **AAA**.
- Select a function with **←** and press **OK**.
- Select an item with **←** and press **OK**.